

Work Order ID 131204

131204

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Item ID: D044-713-014

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: R44 Bubble Window (RH)

Stop ***NS2***

Start Date: 3/30/15 Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/02/15 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: ✓ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI 9329	B								
IIN D044-713	A								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC									
Doc.Control -USB or Paperwork									
	Memo	0.00							
	Photocopy bluefiles and create labels per PPP D044-713-014 & DSI 9329								
	CHG003								
110	Pick Kit	0.00							
110									
Packaging									
Packaging	Memo	0.00							

DAS
27
9-29

MJ

1503-31

2

2X

DAS
46
9-29

MAR 31 2015

2X

DAS
27
9-29

MAR 31 2015

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Item ID: D044-713-014

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: R44 Bubble Window (RH)

Start Date: 3/30/15

Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/02/15

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

APR 01 2015

2

DAS
06
3-06

130

Packaging

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D044-713-014

Location:

PPP Rev:

66 099

APR 01 2015

2

DAS
06
3-06

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 15-04-02

mf
15-3-01

Picklist Print

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Work Order ID: 131204

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Parent Item: D044-713-014

D044-713-014

Parent Item Name: R44 Bubble Window (RH)

Start Date: 3/30/15

Required Date: 4/02/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A05.03.22New issueKJ/JLM
IPP Rev:A06-07-03As per DSI 9329 JLM
IPP Rev:C 08-07-30 chg qty DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
DT8720		Manufactured	No			110	Each	0.0000	1	1		DAS 27 9-89	DAS 06 9-89
DT8720									**			MAR 31 2015	
template												DAS 27 9-89	
D2126	DAS	Manufactured	No			110	f	51.0000	7.525	8		DAS 27 9-89	DAS 06 9-89
D2126	46								**			MAR 31 2015	
Seal	9-89												
2X 90.3 EB													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST414		51							
				110653		51							
(D2126-0903) cut 1 at 90.30"													
D3269-2	DAS	Manufactured	No			110	Each	0.0000	1	1		DAS 27 9-89	DAS 06 9-89
D3269-2	46								**			MAR 31 2015	
Bubble Window RH	9-89												
D3312-1	DAS	Manufactured	No			110	Each	12.0000	1	1		DAS 27 9-89	DAS 06 9-89
D3312-1	46								**			MAR 31 2015	
Placard	9-89												
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST034		12							
				112499		12							